

## New Supported [Ru<sub>6</sub>N] Clusters as a Potential Transition Metal Nitride Catalyst

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Nitrido-ruthenium cluster [Ru<sub>6</sub>N] catalysts were prepared by reacting [Ru<sub>6</sub>N(CO)<sub>16</sub>]<sup>-</sup> cluster with MgO, K<sup>+</sup>-doped MgO or Cs<sup>+</sup>-doped MgO as a potential ruthenium nitride catalyst. The [Ru<sub>6</sub>N] unit remained in reaction conditions, and exhibited higher activities in ammonia synthesis than conventional Ru catalysts or Ru clusters prepared from [Ru<sub>6</sub>C(CO)<sub>16</sub>Me]<sup>-</sup> or [Ru<sub>6</sub>(CO)<sub>18</sub>]<sup>2-</sup>.

Metal clusters are expected to be effective catalysts associated with multiple metal sites. Specific activities to oxygenated compounds (MeOH, H<sub>2</sub>CO, Me<sub>2</sub>O) from CO + H<sub>2</sub> were reported on carbido-Ru clusters [Ru<sub>6</sub>C] supported on MgO, La<sub>2</sub>O<sub>3</sub>, or TiO<sub>2</sub>.<sup>1-3</sup> Reversible expansion/shrink of [Ru<sub>6</sub>C] framework observed by EXAFS in the CO-H<sub>2</sub> reaction conditions facilitated the access to Ru sites and dissociation of H<sub>2</sub> by elongating the Ru-Ru distance.<sup>1,2,4</sup> In this paper, we report the formation of new nitrido-Ru clusters [Ru<sub>6</sub>N] on oxides and catalysis promoted by nitrido nitrogen.

[N(PPh<sub>3</sub>)<sub>2</sub>]<sup>+</sup>[Ru<sub>6</sub>N(CO)<sub>16</sub>]<sup>-</sup> **1** was supported on MgO, K<sup>+</sup>/MgO, Cs<sup>+</sup>/MgO, or Al<sub>2</sub>O<sub>3</sub> by reaction at 290 K (1h) in purified THF in Ar atmosphere, and the subsequent removal of THF in vacuum. The MgO (surface area 200 m<sup>2</sup>g<sup>-1</sup>) was prepared from Mg(OH)<sub>2</sub> (99.99%) by heating at 773 K (2h) in vacuum. Water solution of Cs<sub>2</sub>CO<sub>3</sub> or K<sub>2</sub>CO<sub>3</sub> was impregnated on MgO, followed by treatments in O<sub>2</sub>/H<sub>2</sub> at 773 K. The Al<sub>2</sub>O<sub>3</sub> (aerosil C) (100 m<sup>2</sup>g<sup>-1</sup>) was treated at 623 K (2h) in vacuum. The loadings of Ru were 2.5wt% for MgO, K<sup>+</sup>/MgO, and Cs<sup>+</sup>/MgO, and 1.6wt% for Al<sub>2</sub>O<sub>3</sub>. The supported nitrido-Ru clusters are denoted as [Ru<sub>6</sub>N]/oxide. [N(PPh<sub>3</sub>)<sub>2</sub>]<sup>+</sup>[Ru<sub>6</sub>C(CO)<sub>16</sub>Me]<sup>-</sup> or [N(PPh<sub>3</sub>)<sub>2</sub>]<sup>+</sup>[Ru<sub>6</sub>(CO)<sub>18</sub>]<sup>2-</sup> **2** was supported on MgO in a similar manner to the case of **1**. These supported Ru clusters are denoted as [Ru<sub>6</sub>C]/MgO and [Ru<sub>6</sub>]/MgO, respectively. The conventional Ru/MgO, Ru-Cs<sup>+</sup>/MgO, and Ru/Al<sub>2</sub>O<sub>3</sub> catalysts were prepared from Ru(NO)(NO<sub>3</sub>)<sub>3</sub> (Ru 2.5 wt%).

The N<sub>2</sub>-H<sub>2</sub> reactions were carried out under 101 kPa of reaction gas (P<sub>N<sub>2</sub></sub>/P<sub>H<sub>2</sub></sub> = 1/3) at 588 K in a flow system (flow rate 60 cm<sup>3</sup> min<sup>-1</sup>). The H<sub>2</sub>-D<sub>2</sub> exchange reactions were carried out under 6.7 kPa of H<sub>2</sub> and 6.7 kPa of D<sub>2</sub> at 273 K in a closed circulating system (100 cm<sup>3</sup>). As pretreatment, incipient supported clusters were heated in vacuum at 813 K except for [Ru<sub>6</sub>N]-Cs<sup>+</sup>/MgO and [Ru<sub>6</sub>N]-K<sup>+</sup>/MgO (673 K), followed by treatment in H<sub>2</sub> (T<sub>H<sub>2</sub></sub> = 588 - 773 K). The temperature in H<sub>2</sub> was specified at the end of denotation such as [Ru<sub>6</sub>N]/MgO-588H for sample treated in H<sub>2</sub> at 588 K. Produced ammonia was analyzed by the decrease of electron conductivity of 0.004 - 0.002 N-H<sub>2</sub>SO<sub>4</sub> solution. The observed turnover frequencies (TOF) were expressed in the unit '10<sup>-2</sup> min<sup>-1</sup>' in the text, where all the Ru atoms were regarded as active sites except for the conventional Ru catalysts. The numbers of surface Ru atoms were estimated by the H<sub>2</sub>-adsorption measurements for conventional catalysts. The TOF of H<sub>2</sub>-D<sub>2</sub> exchange reactions on supported clusters and conventional Ru catalysts are shown in Table 1. The order was [Ru<sub>6</sub>N]/MgO-588H (2600) > [Ru<sub>6</sub>C]/MgO-588H (2400) > [Ru<sub>6</sub>N]-Cs<sup>+</sup>/MgO-588H (1900) > [Ru<sub>6</sub>C]/MgO-773H (700) ~

[Ru<sub>6</sub>]/MgO-588H (700) >> [Ru<sub>6</sub>N]/Al<sub>2</sub>O<sub>3</sub>-588H (34) >> conv. Ru/MgO (1.3). The supported [Ru<sub>6</sub>N] clusters treated in H<sub>2</sub> at 588 K were comparable to supported [Ru<sub>6</sub>C], and superior to supported [Ru<sub>6</sub>] or conventional Ru catalysts for hydrogen activation.

As an example of hydrogenations, the N<sub>2</sub>-H<sub>2</sub> reactions (588 K) were examined related to this hydrogen activation (Table 1). The TOF of supported nitrido-Ru cluster on MgO when treated in H<sub>2</sub> at 588 K (1.8) were superior to the conventional Ru/MgO (0.20) or the Ru catalysts in the literature.<sup>6-8</sup> The TOF was further enhanced when nitrido-Ru cluster was supported on K<sup>+</sup>/MgO or Cs<sup>+</sup>/MgO (3.2 - 6.6). The [Ru<sub>6</sub>N]/Al<sub>2</sub>O<sub>3</sub> exhibited no activities after the H<sub>2</sub>-treatment at 588 - 773 K though conventional Ru/Al<sub>2</sub>O<sub>3</sub> produced ammonia (0.11) (Table 1).

The dependence of TOF for ammonia synthesis on the kind of precursor clusters (or Ru salt) on MgO were in the order [Ru<sub>6</sub>N(CO)<sub>16</sub>]<sup>-</sup> (0.28 - 1.8) > [Ru<sub>6</sub>C(CO)<sub>16</sub>Me]<sup>-</sup> (0.27 - 1.2) > [Ru<sub>6</sub>(CO)<sub>18</sub>]<sup>2-</sup> (0.22) > Ru salt (0.20) (Table 1). The [Ru<sub>6</sub>N]/MgO was superior to [Ru<sub>6</sub>C]/MgO by 1.5 times, and superior to the others in the order in the comparison for the samples in H<sub>2</sub> at 588 K. It should be noted that the activities on [Ru<sub>6</sub>N]/MgO and [Ru<sub>6</sub>C]/MgO had strong dependence on T<sub>H<sub>2</sub></sub>. The TOF for [Ru<sub>6</sub>N]/MgO-773H (0.28) was only 15% of that for [Ru<sub>6</sub>N]/MgO-588H (1.8), whereas the dependence on T<sub>H<sub>2</sub></sub> was not observed for [Ru<sub>6</sub>]/MgO treated in H<sub>2</sub> at 588 - 773 K. We studied temperature programmed reduction (TPR) in H<sub>2</sub> by mass spectroscopy for incipient [Ru<sub>6</sub>N]/MgO, [Ru<sub>6</sub>N]-Cs<sup>+</sup>/MgO, and [Ru<sub>6</sub>]/MgO. These spectra had common peaks of NH<sub>3</sub> around 510 K, but higher temperature-peaks of NH<sub>3</sub> was observed around 660 K only for [Ru<sub>6</sub>N]/MgO and [Ru<sub>6</sub>N]-Cs<sup>+</sup>/MgO. As the former desorption temperature (around 510 K) coincided with the decomposition temperature of the IR peak of [N(PPh<sub>3</sub>)<sub>2</sub>]<sup>+</sup> (cation of clusters **1** and **2**) (1117 cm<sup>-1</sup>), we believe that the peak around 660 K was originated from nitrido N of **1**. The corresponding TPR in H<sub>2</sub> for [Ru<sub>6</sub>C]/MgO (carbido C desorbed as CH<sub>4</sub>) had a peak around 560 K,<sup>1</sup> suggesting that this cluster transformation was the cause of the TOF decrease from 1.2 (T<sub>H<sub>2</sub></sub> = 588 K) to 0.27 (773 K) (Table 1). Based on the Ru K-edge EXAFS (KEK-PF, BL10B, proposal No. 93G010), the coordination numbers of Ru-Ru bonding (N<sub>Ru-Ru</sub>) were suggested to be about four (4.0 - 4.1) for [Ru<sub>6</sub>N]/MgO, [Ru<sub>6</sub>N]-K<sup>+</sup>/MgO, and [Ru<sub>6</sub>N]-Cs<sup>+</sup>/MgO after heating in vacuum (813 or 673 K) and in H<sub>2</sub> (588 K), similar to the value for cluster **1** (= 4), indicating that the [Ru<sub>6</sub>N] unit remained on MgO, K<sup>+</sup>/MgO, and Cs<sup>+</sup>/MgO compared to the Ru trimers such as MgO-supported Ru<sub>3</sub>(CO)<sub>12</sub> (in H<sub>2</sub> at 723 K) (N<sub>Ru-Ru</sub> = 1.7)<sup>2</sup> and [Ru<sub>6</sub>N]/Al<sub>2</sub>O<sub>3</sub>-588H (2.0) or aggregated clusters such as [Ru<sub>6</sub>N]/MgO-773H (6.6) and [Ru<sub>6</sub>]/MgO-588H (6.2). The distances of Ru-O<sub>s</sub> (oxygen at surface) were 0.213 - 0.217 nm on MgO and 0.200 - 0.207 nm on K<sup>+</sup>/MgO, and Cs<sup>+</sup>/MgO. The [Ru<sub>6</sub>C]/MgO lost carbido C and was transformed to [Ru<sub>6</sub>] on MgO in H<sub>2</sub> at 623 - 773 K.<sup>1</sup> Hence, the TOF ratio of [Ru<sub>6</sub>N] : [Ru<sub>6</sub>C] : [Ru<sub>6</sub>] species on MgO was 100 : 67 : 14 from Table 1. Both [Ru<sub>6</sub>N] and [Ru<sub>6</sub>C] were very good for the H<sub>2</sub> activation, especially in

**Table 1.** Turnover Frequencies ( $10^{-2} \text{ min}^{-1}$ ) of Ammonia Synthesis (588 K) and  $\text{H}_2$ - $\text{D}_2$  Exchange Reactions (273 K) on Supported  $[\text{Ru}_6\text{N}(\text{CO})_{16}]^-$ ,  $[\text{Ru}_6\text{C}(\text{CO})_{16}\text{Me}]^-$ , or  $[\text{Ru}_6(\text{CO})_{18}]^{2-}$  Clusters, and Conventional Ru Catalysts

$T_{\text{react}}/\text{K}$	588	273
$P_{\text{N}_2}/\text{kPa}$	25.3	
$P_{\text{H}_2}/\text{kPa}$	76.0	6.7
$P_{\text{D}_2}/\text{kPa}$		6.7

  

sample	$T_{\text{H}_2}/\text{K}$		
$[\text{Ru}_6\text{N}(\text{CO})_{16}]^-/\text{MgO}$	588	1.8	2600
	773	0.28	970
$[\text{Ru}_6\text{N}(\text{CO})_{16}]^- \text{-K}^+/\text{MgO}$	588	3.2	
	588	6.6	1900
$[\text{Ru}_6\text{N}(\text{CO})_{16}]^- \text{-Cs}^+/\text{MgO}$	588	1.2	2400
	773	0.27	700
$[\text{Ru}_6\text{C}(\text{CO})_{16}\text{Me}]^-/\text{MgO}$	588	0.22	700
	773	0.20	1.3
conv. Ru/MgO	588	1.7	
	773	1.7	
conv. Ru-Cs <sup>+</sup> /MgO	588	0	34
	773	0.11	

The dispersions of ruthenium (H/Ru) for supported cluster catalysts were assumed to be 100%.

the conditions that they kept the  $[\text{Ru}_6\text{X}]$  ( $\text{X} = \text{N}, \text{C}$ ) cluster unit. The activities of  $\text{N}_2$ - $\text{H}_2$  reactions obeyed similar tendency, but the

effects of support oxides and interstitial hetero atoms (N, C, or none) as electron donor<sup>9</sup> were also important, probably to the  $\text{N}_2$  dissociation process. The detailed discussion on promoted ammonia synthesis on  $[\text{Ru}_6\text{N}]$  clusters accompanied with cluster expansion/shrink ( $r_{\text{Ru-Ru}} = 0.263 \rightleftharpoons 0.271 \text{ nm}$ ) will be reported in a separate paper based on EXAFS at different Ru wt% (0.48 - 3.9 wt%), *in-situ* EXAFS in  $\text{H}_2$  or in  $\text{N}_2$ , *in-situ* IR, and H/D inverse isotope effects.<sup>10</sup>

#### References and Notes

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